

CertiMaC
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R.I. RA,
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codice fiscale
02200460398
R.E.A. RA
180280
capitale sociale
€ 84.000
interamente versato

TEST REPORT

010118 - R - 4292

ANNEX TO THE CERTIFICATE OF CONFORMITY 033/15

Tests executed by

Ind. Tech. Germano Pederzoli



Ind. Tech. Federica Farina



Drawn up

Dr. Marco Marsigli



Approved

Eng. Luca Laghi



PLACE AND DATE OF ISSUE:	Faenza, 04/02/2015
COMPANY:	F.B.M. – Fornaci Briziarelli Marsciano S.p.A.
ADDRESS:	Località Fornaci 06055 Marsciano (PG)
TYPE OF PRODUCT:	Coppo Piccolo (over and under tile)
STANDARD APPLIED:	UNI EN 1304, UNI EN 1024, UNI EN 538, UNI EN 539-1, UNI EN 539-2
DECLARED VALUES:	
LENGTH	450 mm
CAMBER	0.0 mm
FIXING	No
SAMPLING DATE:	12/10/2014
TESTS EXECUTED:	February - March 2015
TESTS EXECUTED AT:	CertiMaC, Faenza

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Test	N. specimens	Results	Acceptance limits
Appearance and structure N. unsatisfactory specimens	100	0	≤ 5
Flexural strength Minimum breaking load Average breaking load Maximum breaking load Standard deviation	10	4.29 kN 5.48 kN 6.65 kN 0.71 kN	$F \geq 1.00 \text{ kN}$
Impermeability Maximum impermeability Average impermeability Category of impermeability	10	0.04 cm ³ cm ² gg ⁻¹ 0.03 cm ³ cm ² gg ⁻¹ 1	<u>Category 1</u> $IF \leq 0.60 \text{ cm}^3 \text{ cm}^2 \text{ gg}^{-1}$ $\bar{IF} \leq 0.50 \text{ cm}^3 \text{ cm}^2 \text{ gg}^{-1}$ <u>Category 2</u> $IF \leq 0.90 \text{ cm}^3 \text{ cm}^2 \text{ gg}^{-1}$ $\bar{IF} \leq 0.80 \text{ cm}^3 \text{ cm}^2 \text{ gg}^{-1}$
Frost resistance, European single test method Number of cycles carried out without defects Level	6	150 Level 1	≥ 150 (Level 1) ≥ 90 and < 150 (Level 2) ≥ 30 and < 90 (Level 3)
Individual dimensions: Length Average tolerance Minimum tolerance Maximum tolerance	10	- 0.4 % - 0.3 % - 0.5 %	$L_T \leq \pm 2.0 \%$
Camber Average camber Minimum camber Maximum camber	10	0.1 % 0.0 % 0.2 %	$\bar{R}_L \leq 1.5 \%$
Uniformity of transverse profile Maximum difference between narrow ends Maximum difference between wide ends	10	1.2 mm 1.6 mm	$\Delta E_1 \leq 15.0 \text{ mm}$ $\Delta E_2 \leq 15.0 \text{ mm}$